POLYESLINE

POLYESLINE S.L.

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POLYES-FILM (B-2147)

TECHNICAL SPECIFICATION SHEET

DESCRIPTION: B-2147 is co extruded tough milky white film having excellent surface and good electrical property.

APPLICATIONS: Suitable for insulation in rotating electrical machine and other general application.

SALIENT FEATURES:

- Tough flexibility to prevent delamination.
- Good insulation property
- Excellent Machinability
- Excellent Mechanical Properties
- Excellent Dimensional Stability

			TECHNICAL DATA			
Properties		Test method	Unit	B-2147		
PHYSICAL						
Thickness		ASTM D-374	Micron (Gauge)	75 (300)	100 (400)	
Yield		JPFTM	$m^2/kg (in^2/lb)$	9.5(6670)	7.1(4990)	
OPTICAL						
Haze		ASTM D-1003	%	60	65	
Total luminous transmittance		ASTM D-1003	%	85	80	
MECHANICAL						
Tensile strength (Min)	MD	ASTM D-882	Kg/cm ² (psi)	1700 (24200)	1700 (24200)	
	TD	ASTM D-882	Kg/cm ² (psi)	1700 (24200)	1700 (24200)	
Elongation (Min)	MD	ASTM D-882	%	120	120	
	TD	ASTM D-882	%	100	100	
Coefficient of friction (Side-A / B) (Max)	St	ASTM D-1894	-	0.35	0.35	
	Dy	ASTM D-1894	-	0.30	0.30	
THERMAL						
Shrinkage (Max) (150°C / 30 min)	MD	ASTM D-1204	%	2.5	2.5	
	TD	ASTM D-1204	%	1.5	1.5	
Electrical			<u> </u>			
Break Down Voltage		ASTM D-149	KV	13	15	
Volume Resistivity		ASTM D-256	Ohm cm	10^16	10^16	

The values given in this technical datasheet are typical performance data and are believed to be accurate. These are given in good faith but it is for the customer to satisfy of the suitability for its own particular purpose. POLYESLINE S.L. suggests the customer to confirm these values and product compatibility prior to their use and the company offers neither guarantee nor accepts any responsibility for the fitness of the product for any particular use.

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				TECHNICAL DATA			
Properties		Test method	Unit	B-2147			
PHYSICAL							
Thickness		ASTM D-374	Micron (Gauge)	125 (500)	190 (760)	225 (900)	
Yield		JPFTM	$m^2/kg (in^2/lb)$	5.7 (4000)	3.7 (2600)	3.2(2225)	
OPTICAL							
Haze		ASTM D-1003	%	70	80	85	
Total luminous transmittance		ASTM D-1003	%	75	71	68	
MECHANICAL					•	•	
Tensile strength (Min)	MD	ASTM D-882	Kg/cm ² (psi)	1700 (24200)	1700 (24200)	1700 (24200)	
	TD	ASTM D-882	Kg/cm ² (psi)	1700 (24200)	1700 (24200)	1700 (24200)	
Elongation (Min)	MD	ASTM D-882	%	120	120	120	
	TD	ASTM D-882	%	100	100	100	
Coefficient of friction (Side-A / B) (Max)	St	ASTM D-1894	-	0.35	0.35	0.35	
	Dy	ASTM D-1894	-	0.30	0.30	0.30	
THERMAL							
Shrinkage (Max) (150°C / 30 min)	MD	ASTM D-1204	%	2.5	2.5	2.5	
	TD	ASTM D-1204	%	1.5	1.5	1.5	
Electrical							
Break Down Voltage		ASTM D-149	KV	17	20	21	
Volume Resistivity		ASTM D-256	Ohm cm	10^16	10^16	10^16	

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			TECHNICAL DATA				
Properties		Test method	Unit	B-2147			
PHYSICAL		1		1			
Thickness		ASTM D-374	Micron (Gauge)	<mark>250</mark> (1000)	300 (1200)	<mark>350</mark> (1400)	
Yield		JPFTM	$m^2/kg (in^2/lb)$	2.9 (2040)	2.5 (1760)	2.1 (1440)	
OPTICAL							
Haze		ASTM D-1003	%	90	95	100	
Total luminous transmittance		ASTM D-1003	%	67	65	63	
MECHANICAL							
Tensile strength (Min)	MD	ASTM D-882	Kg/cm ² (psi)	1600 (22800)	1600 (22800)	1600 (22800)	
	TD	ASTM D-882	Kg/cm ² (psi)	1600 (22800)	1600 (22800)	1600 (22800)	
Elongation (Min)	MD	ASTM D-882	%	140	150	150	
	TD	ASTM D-882	%	120	130	130	
Coefficient of friction (Side-A / B) (Max)	St	ASTM D-1894	-	0.35	0.35	0.35	
	Dy	ASTM D-1894	-	0.30	0.30	0.30	
THERMAL		•			•		
Shrinkage (Max) (150°C / 30 min)	MD	ASTM D-1204	%	2.5	2.5	2.5	
	TD	ASTM D-1204	%	1.5	1.5	1.5	
Electrical	•	•			•	•	
Break Down Voltage		ASTM D-149	KV	22	24	26	
Volume Resistivity		ASTM D-256	Ohm cm	10^16	10^16	10^16	

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