

**POLYESLINE S.L.**

Polígono Industrial "Els Mollons". C/ Tapissers, 4 – 46970 Alaquas, Valencia –Spain.

Tel: 0034 96 006 65 10 Mail: comercial@polyesline.comWeb site: www.polyesline.com**POLYES-FILM (B-21612)****TECHNICAL SPECIFICATION SHEET**

DESCRIPTION: B-21612 is white opaque, both side chemically coated film having smooth surface, superior gloss, high opacity and good handling property.

APPLICATIONS: Film suitable for Label printing, Photographic printing, coating and other general application.

SALIENT FEATURES:

- High Opacity
- Excellent adhesion to solvent base ink
- High surface gloss
- Excellent Machinability
- Excellent Mechanical Properties
- Excellent Dimensional Stability

TECHNICAL DATA

Properties		Test method	Unit	B-21612		
PHYSICAL						
Thickness		ASTM D-374	Micron (Gauge)	50 (200)	75 (300)	125 (500)
Yield		JPFTM	m ² /kg (in ² /lb)	14 (9850)	9.4 (6600)	5.6 (3950)
OPTICAL						
Opacity (Min)		CIE Standard	%	90	93	96
Total luminous transmittance		ASTM D-1003	%	20	15	10
MECHANICAL						
Tensile strength (Min)	MD	ASTM D-882	Kg/cm ² (psi)	1400 (19900)	1400 (19900)	1400 (19900)
	TD	ASTM D-882	Kg/cm ² (psi)	1500 (21300)	1500 (21300)	1500 (21300)
Elongation (Min)	MD	ASTM D-882	%	100	100	100
	TD	ASTM D-882	%	80	80	80
Coefficient of friction (Side-A / B) (Max)	St	ASTM D-1894	-	0.35	0.35	0.35
	Dy	ASTM D-1894	-	0.30	0.30	0.30
THERMAL						
Shrinkage (Max) (150°C / 30 min)	MD	ASTM D-1204	%	2.5	2.5	2.5
	TD	ASTM D-1204	%	1.5	1.5	1.5
SURFACE						
Wetting tension (Min)		ASTM D-2578	Dyne / cm	40	40	40
Electrical						
Volume Resistivity		ASTM D-256	Ohm cm	10 ¹⁶	10 ¹⁶	10 ¹⁶

The values given in this technical datasheet are typical performance data and are believed to be accurate. These are given in good faith but it is for the customer to satisfy of the suitability for its own particular purpose. POLYESLINE S.L. suggests the customer to confirm these values and product compatibility prior to their use and the company offers neither guarantee nor accepts any responsibility for the fitness of the product for any particular use.

**POLYESLINE S.L.**

Polígono Industrial "Els Mollons". C/ Tapissers, 4 – 46970 Alaquas, Valencia –Spain.

Tel: 0034 96 006 65 10 Mail: comercial@polyesline.com

Web site: www.polyesline.com**POLYES-FILM (B-21612)****TECHNICAL SPECIFICATION SHEET**

DESCRIPTION: B-21612 is white opaque, both side chemically coated film having smooth surface, superior gloss, high opacity and good handling property.

APPLICATIONS: Film suitable for Label printing, Photographic printing, coating and other general application.

SALIENT FEATURES:

- High Opacity
- Excellent adhesion to solvent base ink
- High surface gloss
- Excellent Machinability
- Excellent Mechanical Properties
- Excellent Dimensional Stability

TECHNICAL DATA

Properties		Test method	Unit	B-21612	
PHYSICAL					
Thickness		ASTM D-374	Micron (Gauge)	175 (700)	250 (1000)
Yield		JPFTM	m²/kg (in² /lb)	4.0 (2800)	2.8 (2000)
OPTICAL					
Opacity (Min)		CIE Standard	%	98	99
Total luminous transmittance		ASTM D-1003	%	7	3
MECHANICAL					
Tensile strength (Min)	MD	ASTM D-882	Kg/cm² (psi)	1400 (19900)	1300 (18500)
	TD	ASTM D-882	Kg/cm² (psi)	1500 (21300)	1400 (19900)
Elongation (Min)	MD	ASTM D-882	%	100	100
	TD	ASTM D-882	%	80	80
Coefficient of friction (Side-A / B) (Max)	St	ASTM D-1894	-	0.35	0.35
	Dy	ASTM D-1894	-	0.30	0.30
THERMAL					
Shrinkage (Max) (150°C / 30 min)	MD	ASTM D-1204	%	2.5	2.5
	TD	ASTM D-1204	%	1.5	1.5
SURFACE					
Wetting tension (Min)		ASTM D-2578	Dyne / cm	40	40
Electrical					
Volume Resistivity		ASTM D-256	Ohm cm	10^16	10^16

The values given in this technical datasheet are typical performance data and are believed to be accurate. These are given in good faith but it is for the customer to satisfy of the suitability for its own particular purpose. POLYESLINE S.L. suggests the customer to confirm these values and product compatibility prior to their use and the company offers neither guarantee nor accepts any responsibility for the fitness of the product for any particular use.