

**POLYESLINE S.L.U.**

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POLYES-FILM (B-21511)

TECHNICAL SPECIFICATION SHEET

DESCRIPTION: B-21511, One side chemically treated, clear polyester film having smooth surface, excellent clarity and good handling property.

APPLICATIONS: High clarity film suitable for high quality printing, lamination and other general application.

SALIENT FEATURES:

- High clarity and Transparency
- Excellent ink adhesion.
- High surface gloss
- Excellent Machinability
- Excellent Mechanical Properties
- Excellent Dimensional Stability

**TECHNICAL DATA**

Properties	Test method	Unit	B-21511			
PHYSICAL						
Thickness	ASTM D-374	Micron (Gauge)	50 (200)	75 (300)	100 (400)	
Yield	JPFTM	m ² /kg (in ² /lb)	14 (10000)	9.5 (6680)	7.1(4990)	
OPTICAL						
Haze	ASTM D-1003	%	1.5	1.5	1.6	
Total luminous transmittance	ASTM D-1003	%	90	90	90	
MECHANICAL						
Tensile strength (Min)	MD	ASTM D-882	Kg/cm ² (psi)	1800 (25600)	1700 (24200)	1700 (24200)
	TD	ASTM D-882	Kg/cm ² (psi)	1800 (25600)	1700 (24200)	1700 (24200)
Elongation (Min)	MD	ASTM D-882	%	100	120	120
	TD	ASTM D-882	%	100	100	100
Coefficient of friction (Side-A / B) (Max)	St	ASTM D-1894	-	0.50	0.50	0.50
	Dy	ASTM D-1894	-	0.40	0.40	0.40
THERMAL						
Shrinkage (Max) (150 ^o C / 30 min)	MD	ASTM D-1204	%	2.5	2.5	2.5
	TD	ASTM D-1204	%	0.4	1.5	1.5
SURFACE						
Wetting tension (Min)	ASTM D-2578	Dyne / cm	40	40	40	
Electrical						
Volume Resistivity	ASTM D-256	Ohm cm	10 ^{^16}	10 ^{^16}	10 ^{^16}	

The values given in this technical datasheet are typical performance data and are believed to be accurate. These are given in good faith but it is for the customer to satisfy of the suitability for its own particular purpose. POLYESFILM S.L.U. suggests the customer to confirm these values and product compatibility prior to their use and the company offers neither guarantee nor accepts any responsibility for the fitness of the product for any particular use.

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APPLICATIONS: High clarity film suitable for high quality printing, lamination and other general application.

SALIENT FEATURES:

- High clarity and Transparency
- Excellent adhesion to solvent base ink.
- High surface gloss
- Excellent Machinability
- Excellent Mechanical Properties
- Excellent Dimensional Stability

**TECHNICAL DATA**

Properties	Test method	Unit	B-21511			
PHYSICAL						
Thickness	ASTM D-374	Micron (Gauge)	125 (500)	175 (700)	250 (1000)	
Yield	JPFTM	m ² /kg (in ² /lb)	5.7 (4000)	4.1 (2880)	2.9 (2040)	
OPTICAL						
Haze	ASTM D-1003	%	1.8	2.4	3.0	
Total luminous transmittance	ASTM D-1003	%	90	90	90	
MECHANICAL						
Tensile strength (Min)	MD	ASTM D-882	Kg/cm ² (psi)	1700 (24200)	1700 (24200)	1600 (22800)
	TD	ASTM D-882	Kg/cm ² (psi)	1700 (24200)	1700 (24200)	1600 (22800)
Elongation (Min)	MD	ASTM D-882	%	120	120	120
	TD	ASTM D-882	%	100	100	100
Coefficient of friction (Side-A / B) (Max)	St	ASTM D-1894	-	0.50	0.50	0.50
	Dy	ASTM D-1894	-	0.40	0.40	0.40
THERMAL						
Shrinkage (Max) (150°C / 30 min)	MD	ASTM D-1204	%	2.5	2.5	2.5
	TD	ASTM D-1204	%	1.5	1.5	1.5
SURFACE						
Wetting tension (Min)	ASTM D-2578	Dyne / cm	40	40	40	
Electrical						
Volume Resistivity	ASTM D-256	Ohm cm	10 ¹⁶	10 ¹⁶	10 ¹⁶	

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