

**POLYESLINE S.L.U.**

Polígono Industrial "Els Mollons". C/ Tapissers, 4 – 46970 Alaquas, Valencia –Spain.

Tel: 0034 96 006 65 10 Mail: comercial@polyesline.com

Web site: [www.polyesline.com](http://www.polyesline.com)

POLYES-FILM (B-21512)

TECHNICAL SPECIFICATION SHEET

**DESCRIPTION:** B-21512, Both side chemically treated, clear polyester film having smooth surface, excellent clarity and good handling property.

**APPLICATIONS:** High clarity film suitable for high quality printing, lamination and other general application.

**SALIENT FEATURES:**

- High clarity and Transparency
- Excellent ink adhesion.
- High surface gloss
- Excellent Machinability
- Excellent Mechanical Properties
- Excellent Dimensional Stability

**TECHNICAL DATA**

Properties	Test method	Unit	B-21512			
<b>PHYSICAL</b>						
Thickness	ASTM D-374	Micron (Gauge)	50 (200)	75 (300)	100 (400)	
Yield	JPFTM	m <sup>2</sup> /kg (in <sup>2</sup> /lb)	14 (10000)	9.5 (6680)	7.1(4990)	
<b>OPTICAL</b>						
Haze	ASTM D-1003	%	1.5	1.5	1.6	
Total luminous transmittance	ASTM D-1003	%	90	90	90	
<b>MECHANICAL</b>						
Tensile strength (Min)	MD	ASTM D-882	Kg/cm <sup>2</sup> (psi)	1800 (25600)	1700 (24200)	1700 (24200)
	TD	ASTM D-882	Kg/cm <sup>2</sup> (psi)	1800 (25600)	1700 (24200)	1700 (24200)
Elongation (Min)	MD	ASTM D-882	%	100	120	120
	TD	ASTM D-882	%	100	100	100
Coefficient of friction (Side-A / B) (Max)	St	ASTM D-1894	-	0.50	0.50	0.50
	Dy	ASTM D-1894	-	0.40	0.40	0.40
<b>THERMAL</b>						
Shrinkage (Max) (150°C / 30 min)	MD	ASTM D-1204	%	2.5	2.5	2.5
	TD	ASTM D-1204	%	0.4	1.5	1.5
<b>SURFACE</b>						
Wetting tension (Min)	ASTM D-2578	Dyne / cm	40	40	40	
<b>Electrical</b>						
Volume Resistivity	ASTM D-256	Ohm cm	10 <sup>16</sup>	10 <sup>16</sup>	10 <sup>16</sup>	

The values given in this technical datasheet are typical performance data and are believed to be accurate. These are given in good faith but it is for the customer to satisfy of the suitability for its own particular purpose. POLYESFILM S.L.U. suggests the customer to confirm these values and product compatibility prior to their use and the company offers neither guarantee nor accepts any responsibility for the fitness of the product for any particular use.

**POLYESLINE S.L.U.**

Polígono Industrial "Els Mollons". C/ Tapissers, 4 – 46970 Alaquas, Valencia –Spain.

Tel: 0034 96 006 65 10 Mail: comercial@polyesline.com

Web site: [www.polyesline.com](http://www.polyesline.com)

POLYES-FILM (B-21512)

TECHNICAL SPECIFICATION SHEET

**DESCRIPTION:** B-21512, Both side chemically treated, clear polyester film having smooth surface, excellent clarity and good handling property.

**APPLICATIONS:** High clarity film suitable for high quality printing, lamination and other general application.

**SALIENT FEATURES:**

- High clarity and Transparency
- Excellent adhesion to solvent base ink.
- High surface gloss
- Excellent Machinability
- Excellent Mechanical Properties
- Excellent Dimensional Stability

**TECHNICAL DATA**

Properties	Test method	Unit	B-21512			
<b>PHYSICAL</b>						
Thickness	ASTM D-374	Micron (Gauge)	125 (500)	175 (700)	250 (1000)	
Yield	JPFTM	m <sup>2</sup> /kg (in <sup>2</sup> /lb)	5.7 (4000)	4.1 (2880)	2.9 (2040)	
<b>OPTICAL</b>						
Haze	ASTM D-1003	%	1.8	2.4	3.0	
Total luminous transmittance	ASTM D-1003	%	90	90	90	
<b>MECHANICAL</b>						
Tensile strength (Min)	MD	ASTM D-882	Kg/cm <sup>2</sup> (psi)	1700 (24200)	1700 (24200)	1600 (22800)
	TD	ASTM D-882	Kg/cm <sup>2</sup> (psi)	1700 (24200)	1700 (24200)	1600 (22800)
Elongation (Min)	MD	ASTM D-882	%	120	120	120
	TD	ASTM D-882	%	100	100	100
Coefficient of friction (Side-A / B) (Max)	St	ASTM D-1894	-	0.50	0.50	0.50
	Dy	ASTM D-1894	-	0.40	0.40	0.40
<b>THERMAL</b>						
Shrinkage (Max) (150°C / 30 min)	MD	ASTM D-1204	%	2.5	2.5	2.5
	TD	ASTM D-1204	%	1.5	1.5	1.5
<b>SURFACE</b>						
Wetting tension (Min)	ASTM D-2578	Dyne / cm	40	40	40	
<b>Electrical</b>						
Volume Resistivity	ASTM D-256	Ohm cm	10 <sup>16</sup>	10 <sup>16</sup>	10 <sup>16</sup>	

The values given in this technical datasheet are typical performance data and are believed to be accurate. These are given in good faith but it is for the customer to satisfy of the suitability for its own particular purpose. POLYESFILM S.L.U. suggests the customer to confirm these values and product compatibility prior to their use and the company offers neither guarantee nor accepts any responsibility for the fitness of the product for any particular use.